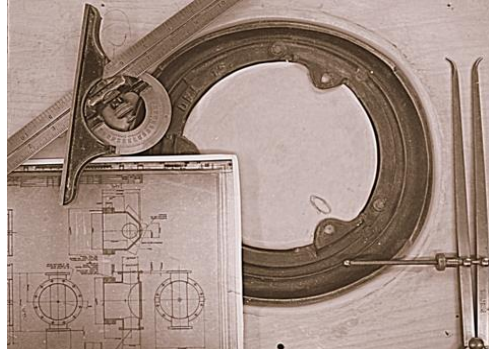
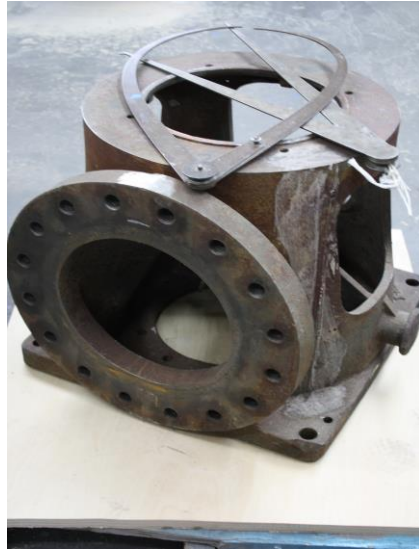




D.M. Foundries LTD

(Incorporating Carter Castings (1974) and Alegrey Ltd)



Suppliers of aluminium, non-ferrous, steel, stainless steel, iron & alloy castings.
We also have pattern making and machining facilities, to offer a complete component service.

DIRECTORS: P.D. Morris (Financial & Secretary) & A.J. Morris (Managing)
Registered in Cardiff No: 1625660. Registered Office. Stafford Mill, London Road, Thrupp, Stroud Glos.



DM Foundries Ltd was established in 1983 incorporating Carter Castings and Alegrey Ltd. **Specialising in sand casting** processes, we have developed into a **leading Foundry producing high quality products.**

The castings we provide are crucial to our Customer products so require sound design and engineering.

As Founders ourselves, we use our **vast depth of knowledge** and process experience to give our Customers the design and production of component to suit their individual needs.

We are always willing to discuss technical aspects concerning Projects, with the object of using our combined experience and design skills to mutual advantage. This Service is entirely free and we maintain absolute confidentiality on the matters discussed.

We offer Customers a **complete component service** enabling continuity and ensuring our products are of the highest quality.

We have established a close working relationship with other Foundries and if our Customers needs are outside our capabilities, we can source castings elsewhere, reducing the hassle for our Customers and making us a one stop shop for all their requirements.

Based in Stroud, Gloucestershire - UK we are **ideally placed with easy access to Motorways, Rail and Air links.**

Producers of castings using:

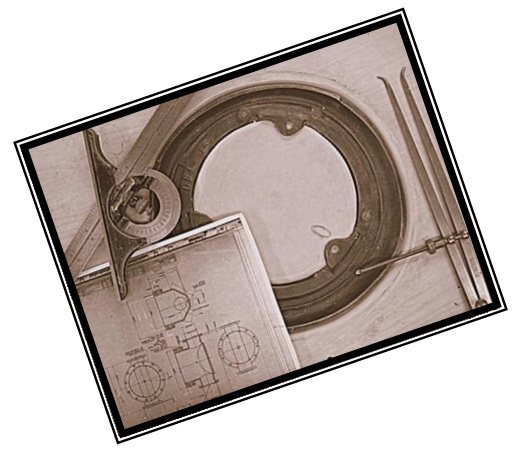
aluminium - non ferrous - steel - stainless steel - iron – alloy

			Max Weight
ALUMINIUM	BS1490 BSEN 601:1995	Common Alloys – LM4, 6, 25 Uncommon Alloys LM2,10,11,13,29	250kg
COPPER BASED	BS1400	Brasses SCB3,4 & 6, HTB1 Bronzes G1,G4 Gunmetals LG1,2,4 Pho. Bronzes PB1,2 Alum, Bronze AB1	250kg
ZINC BASED		Za12 & 27	30kg
BEARING (WHITE) METALS		Tin based, Various Specs. Lead Based	100kg
GREY CAST IRON	BS1452 BSEN 1561:1997 BS4844 BS3468	GD150,180,220,260,300,350,400 Alloy Cast Irons, Various Abrasion Resistant White Irons Austenitic Cast Iron	2 Tonnes 500kg
SG IRONS	BS2789 BSEN 1563:1997	GD400/18, 420/12, 450/10, 500/7	500kg
MALLEABLE IRON	BS309 BS310 BS3333	White Heart Black Heart Paerlitic	20kg
STEELS	BS3100	Carbon Low Alloy Stainless Heat & Abrasion Resistant	250kg

Our aim is:

to provide an excellent service,
producing required products,
to agreed standards,
at the right price,
when the product is required.

Pattern Shop



We have our own Pattern Shop onsite with skilled Pattern Makers who are able to work to Customers specific technical requirements.

We work mainly in wood and plastic but where the need arises it is also possible for us to make metal and polystyrene patterns.

Our technical staff decide on the production techniques to be used in the moulding process and our skilled Pattern Makers incorporate the necessary moulding joints, running and feeding systems and, when wanted core boxes.

The contraction allowances for the particular metal to be cast are incorporated in the patterns which are made to very accurate dimensional tolerances.

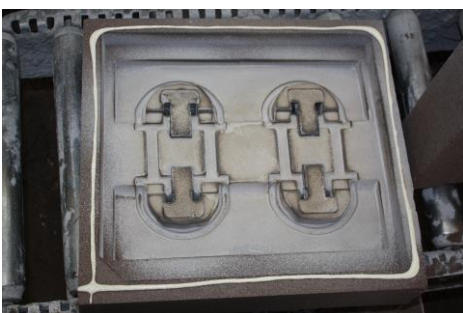
Foundry

We specialise in sand castings and are able to supply them to very high standards in a wide range of cast materials both ferrous and non-ferrous. They are made using "hard" sand processes.

Whilst we are not mass producers, we regularly do batches of 300/400 castings as efficiently as possible using modern techniques to compliment long established moulding skills.

We can also respond quickly to your requirements whether for batch or jobbing work (i.e. 'one-offs') etc, for repairs to broken machinery, vintage cars, steam engines, and many other small quantity requirements.

We also specialise in prototype and development castings, where design and production expertise are of a high order and the time available is minimal.



Machine Shop

We have supplied Machine Castings for some years and the demand is increasing.

We have a fully equipped machine shop on site. We can supply you with complete components and/or assemble finished, painted and ready to be used within your own works, thus reducing your inventory and improving your productivity, with a lower level of capital plant equipment.

Another advantage is that even with castings produced to a high standard or quality, occasionally defects do occur and purchasing fully machined castings means that these random faults will have been discovered and dealt with, therefore you receive usable components to be further processed in your works; this reduces delays and you are freed from the increasing problem of disposing of swarf and the cost involved in this.



How to Find Us

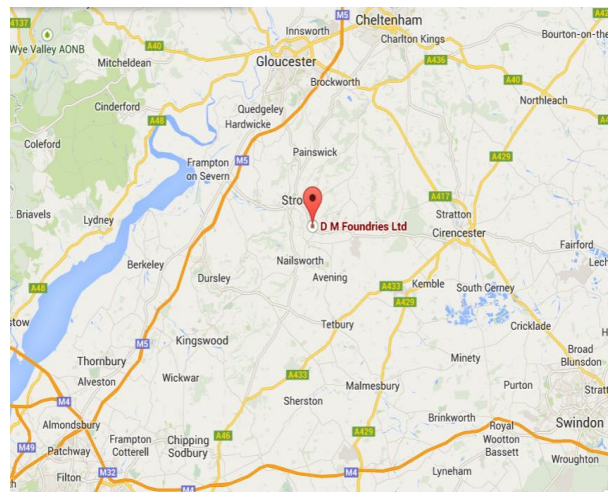
DM FOUNDRIES LTD is based at:
Stafford Mill
London Road
Thrupp
Gloucestershire
GL5 2AZ

01453 763325



Stafford Mill is situated along the A419 on the eastern side of Stroud approximately one mile from the shopping centre and main railway station. We are the first industrial estate on the right if coming from Stroud. If coming from Cirencester we are the estate after Griffin Mill on the left. Just look out for our large chimney which can be seen from the main road and you will find us. *SatNav often takes you to the wrong estate.*

*From London (South east):
Junction 15 M4, journey time approx
2hr25*
*From Birmingham (midlands): Junction
13 M5, journey time 1h25*
*From Bristol (South West): Junction 13
M5, journey time 45 mins*



Previous Projects include:

The Royal Opera House, London

Borough Market, London

The Holburn Viaduct, London

Stroud Canal Trust, Stroud

Stroud Council, Stroud

Rodney Road, Cheltenham

